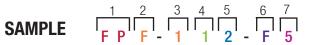
SELECTING A FULL-REVOLUTION-CLUTCH PRESS CONTROL

To determine the 8-digit configured part number for the full-revolution control required, follow directions 1-7 below and use the information in the **PART NUMBERING SYSTEM CHART** below.

- 1. The first 2 digits for all full-revolution controls are FP.
- 2. The 3rd digit determines the modes of operation required.
- 3. The 4th digit determines the size of the disconnect switch, if provided, in the control enclosure. Zero (0) indicates no disconnect switch provided.
- 4. The 5th and 6th digits determine the size and type of nonreversing motor starter, if provided, in the control enclosure. Zeros (00) in both positions indicate no motor starter provided.
- 5. The 7th digit determines the location of the operator controls.
- 7. The 8th digit will indicate the type of modifier provided: i.e., main drive motor control operators remote.



The sample shown, FPF112-F5, indicates that the custom full-revolution-clutch control box will provide two-hand single stroke, two-hand motor jog, two-hand continuous, foot single stroke, and foot-maintained continuous modes of operation. There will be an IEC 30A disconnect switch and an IEC 18-A nonreversing main drive motor starter without ram adjust. All operator controls will be on the door of the enclosure with the exception of the main drive motor operators which will be located remote.

