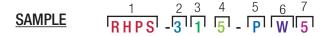


SELECTING AN RHPS HYDRAULIC PRESS BRAKE CONTROL

To determine the 10-digit configured part number for the hydraulic press brake control required, follow directions1-7 below and use the information in the **PART NUMBERING SYSTEM CHART** below.

- 1. The first 4 digits for all hydraulic press brake controls are RHPS.
- 2. The 5th digit determines the size of the disconnect switch, if provided, in the control enclosure. Zero (0) indicates no disconnect switch provided.
- 3. The 6th digit determines if a nonreversing motor starter is provided. Zero (0) indicates no motor starter provided.
- 4. The 7th digit determines the size of nonreversing motor starter that is provided in the control enclosure. Zero (0) indicates no motor starter provided.
- 5. The 8th digit determines the location of the operator controls, or if it is a style X, Y, or Z control without the control transformer.
- 6. The 9th digit is for the type of light curtain interface provided.
- 7. The 10th digit (if required) will indicate the type of modifier provided: i.e., motor control operators remote.



The sample shown, RHPS-315-PW5, indicates that the custom control box is for a hydraulic press brake that has a plain door box with a C4000 standard light curtain interface including an IEC 100-A disconnect switch and an IEC 40-A nonreversing motor starter. The keypad/display and all operators including the motor controls will be located remote (see page 91).

