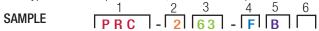
SELECTING AN SSC1500 PART-REVOLUTION PRESS CONTROL

TO DETERMINE THE 8- OR 9-DIGIT CONFIGURED PART NUMBER FOR THE PART-REVOLUTION CONTROL REQUIRED, FOLLOW DIRECTIONS 1-6 BELOW AND USE THE INFORMATION IN THE PART NUMBERING SYSTEM CHART BELOW.

- 1. The first 3 digits for all SSC1500 part-revolution controls are PRC.
- 2. The 4th digit determines the size of the disconnect switch, if provided, in the control enclosure. Zero (0) indicates no disconnect switch provided.
- 3. The 5th and 6th digits determine the size and type of motor starter(s), if provided, in the control enclosure. Zeros (00) in both positions indicate no motor starter(s) provided.
- 4. The 7th digit determines the location of the operator controls, or if it is a style X, Y, or Z control without the control transformer.
- 5. The 8th digit is for the type of light curtain interface provided.
- 6. The 9th digit (if required) will indicate the type of modifier provided: i.e., motor control operators remote.



The sample shown, PRC-263-FB, indicates that the custom part-revolution control box with a Banner light curtain interface will contain an IEC 60-A disconnect switch, an IEC 25-A reversing main drive motor starter, and an IEC 12-A reversing ram-adjust motor starter. The keypad/display and all operators will be located on the door of the enclosure.

